PRO-GRADE

Titebond® Pro-Grade Caulk is a multi-purpose, acrylic latex caulk for interior use. It is easy to use, tools easily, dries quickly and cleans up with water. It is paintable with a water-based paint and once cured, its seal is water resistant. It contains no plasticizers or phthalates and offers unbeatable adhesion to most common building materials.

Features & Benefits

25 YEAR WARRANTY

- · Designed for interior use
- · Easy, water cleanup
- Tools easily
- · Repair, seal & fill
- · Mold and mildew resistant
- VOC-compliant
- Paintable in 2-4 hours
- Unbeatable adhesion to most common building materials

Application Guidelines

- Application Temperature: 40°F -120°F (4.4°C 49°C)
- Service Temperature Range: 0°F 160°F (-18°C 71°C)
- · Method of Application: Cartridge/caulking gun
- Tooling Time: Approximately 10-15 minutes for a 1/4" bead
- Full Cure: 3-7 days*
- Application Directions: 1. Surfaces must be clean and free of any
 material that may prevent adequate adhesion. Properly designed joint
 not to exceed 1/2" in depth. 2. Cut tip at 45° angle for 1/8" to 1/2" bead
 and place in cartridge gun. 3. Apply caulk into clean joint. If necessary,
 smooth bead immediately. It is the sole responsibility of the user to
 thoroughly test any proposed use with all substrates to determine
 project suitability.
- Paintable: 2-4 hours with a water-based (latex) paint that does not contain plasticizer.
- Cleanup: Clean uncured material with water. After curing, excess sealant must be cut or scraped away.

Specifications

- ASTM C920 Type S Grade NS Class 25
- ASTM C834 Type OP Grade -18°C

Physical Properties

- Type: Acrylic latex
- Calculated VOC: <1.5%
- Solids: 80.4%
- · Viscosity: 140,000 cps
- Freeze/Thaw Stability: Stable
- Storage Life: 24 months in a dry location at or below 75°F (24°C)
- Flashpoint: Solvent free/Not applicable

Coverage

• Container: 10.1 oz. Cartridge

1/8" Bead: 123 ft. 1/4" Bead: 32 ft. 3/8" Bead: 14 ft. 1/2" Bead: 8 ft.



^{*}Cure will be affected by joint size, configuration and environmental conditions.

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Ordering/SKU Information

• Size: 10.1 oz. Cartridge

• Color: White

Part Number: 7401UPC: 037083074017

• Case UPC: 10037083074014

Weight: 13.8 lbs.Units Per Package: 12Packages Per Pallet: 108

Caudion Statements

KEEP OUT OF THE REACH OF CHILDREN.

Warranty Statement

25 Year Limited Warranty: If not satisfied with product performance when used as directed, return container and proof of purchase to Franklin International, Inc. for replacement of product. Liability is limited to product replacement only.

<u> Limitations</u>

Not designed for continuous submersion or use below the waterline. Air, caulk and surface temperature should be above 40°F. Cure time is dependent upon ambient conditions including temperature and humidity. The caulk should be dry to the touch and ready to paint in 2-4 hours with a water-based (latex) paint that does not contain plasticizer. For other paint types, a compatibility test is recommended. It is highly recommended to use backing material. For best results, store in a dry location at or below 75°F. For questions, please call our Help Line at 1.800.347.4583 or visit us at Titebond.com.

Important Notice

Our recommendations, if any, for the use of this product are based on tests believed to be reliable. Since the use of this product is beyond the control of the manufacturer, no guarantee or warranty, expressed or implied, is made as to such use or effects incidental to such use, handling or possession or the results to be obtained, whether in accordance with the directions or claimed so to be. The manufacturer expressly disclaims responsibility therefore. Furthermore, nothing contained herein shall be construed as a recommendation to use any product in conflict with existing laws and/or patents covering any material or use.

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