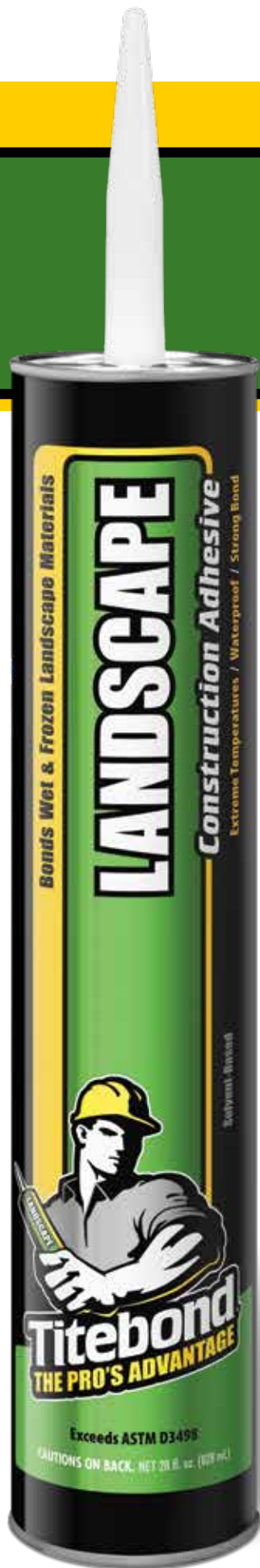


**Bonds Wet & Frozen Landscape Materials**

# LANDSCAPE

## Construction Adhesive



Titebond® Solvent-Based Landscape Construction Adhesive is specifically designed for use on pavers, retaining walls, stone, brick, block, wood and most common building materials used in landscaping. The professional strength formula is waterproof and works well in extreme weather conditions to provide a long lasting bond.

### Solvent-Based

Wet and frozen lumber  
Extreme temperatures  
Superior strength & stability  
Waterproof  
Strong durable bond

### Recommended For

Installation of landscape materials for retaining walls, capstones, planters and walkways.

### Specifications & Certifications

Exceeds APA AFG-01, ASTM D3498 and ASTM C557. Certified for use with FHA/HUD UMB #60.

### Compatible Materials

Common landscaping materials including wood, brick, stone, concrete, metal, timber, block and slate.



**Titebond®**  
**THE PRO'S ADVANTAGE**

## Ordering/Sku Information

Size	Part Number	UPC	Case UPC	Weight	Units Per Package	Packages Per Pallet
28 Oz. Cartridge	3132	037083031324	10037083031321	26.69 lbs.	12	44

## Technical Information

- **Application Temperature:** 0°F to 100°F
- **Service Temperature:** -20°F to 120°F
- **Working Time:** Approximately 10-20 minutes for a 1/4" bead

## Physical Properties

- **Type:** Synthetic elastomeric polymer
- **State:** Medium-viscosity mastic
- **Color:** Light tan
- **Solids:** 65%
- **Viscosity:** 130,000 cps
- **VOC:** > 275 g/L
- **Weight/Gallon:** 9.0 lbs.
- **Flashpoint:** < 0°F
- **Freeze/Thaw Stability:** Stable
- **Storage Life:** 18 months in tightly closed containers at 75°F
- **Odor:** Solvent (strong)

## User Tips

Not designed for continuous submersion or for use on plastics, polystyrene or polyethylene foams. Do not adhere one non-porous material to another since this will slow or prevent drying.

## Directions

**PREP:** Surfaces must be clean and free of any material that may prevent adequate adhesion.

**APPLICATION:** Cut tip on slant for 1/4" to 3/8" bead. Puncture inner seal and place in cartridge gun. Apply adhesive to one of the surfaces in either a continuous or spot bead. Wet blocks must dry within 48 hours for adhesive to adhere properly. Retaining Wall Caps: Apply 1/4" to 3/8" bead around the perimeter of the underlying block 2" from edge. Press firmly in place to ensure adequate adhesive contact. Landscape Blocks: Apply two 1/4" beads of adhesive, front and back on each block. Press firmly in place to ensure adequate adhesive contact. Apply blocks to adhesive within 20 minutes when temperature is 70°F. If temperature is above 70°F, reduce time to 10 minutes or less. Allow at least 48 to 72 hours before foot traffic and 5 to 7 days for heavy traffic.

**CLEANUP:** Tools and adhesive may be cleaned with acetone or mineral spirits. Follow solvent vendor's precautions.

## Coverage

Size	1/8" bead	1/4" bead	3/8" bead
28 Oz. Cartridge	355 ft.	86 ft.	39 ft.



**Solvent-Based**

Visit [Titebond.com](http://Titebond.com) for the most up-to-date product information.

**Franklin International**

